



Item	Description
1	Body Chuck
2	Master Jaws
3	Actuator
4	Guide Bushing
5	Sealing Disc
6	Piston Cover
7	Backplate
*8	Distributor Ring
*8-a	Distributor Front Ring
*8-b	Distributor Rear Ring
*8-c	Distributor Spacer
*8-d	Distributor PVC Center Ring
12	Air Seal Ring
14	Plug Pressure Release
17	Check Valve Assembly
18	O-Ring Set Check Valve
20	Tee Nuts and Bolts
21	Stud and Nut (Mounting Bolts N/S)
22	S.H.C.S Backplate to Body
23	S.H.C.S Piston Cover to Actuator
25	S.H.C.S Sealing Disc to Body
26	S.L.H.C.S Bushing to Body
32	O-Ring Set #: 33, 34, 35, 36, 38, 39, 40
33	O-Ring Backplate O.D.
34	O-Ring Backplate I.D.
35	O-Ring Sealing Disc Face
36	O-Ring Piston Cover I.D.
38	O-Ring Piston Cover O.D.
39	O-Ring Actuator I.D.
40	O-Ring Sealing Disc I.D.
46	Fitting Grease

* BP 315-105; BT 4.1ES and smaller include item numbers 8-a, 8-b, 8-c, 8-d. Larger size air chucks are only one piece.

